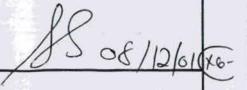
Dart Aerospace Ltd. Tuesday, 30/09/2008 8:55:57 AM Julie Lecocq I rocess Sheet **Drawing Name** : SADDLE KIT Customer : CU-DAR001 Dart Helicopters Services Job Number : 42352 **Estimate Number** : 10532 Part Number : K10003 P.O. Number : 634, 635 IIN This Issue : 30/09/2008 S.O. No. : **Drawing Number** Project Number : N/A Prsht Rev. : NC : 11 : MACHINED PARTS : E First Issue Type **Drawing Revision** : 41556 Material Previous Run : 15/10/2008 **Due Date** Written By Checked & Approved By Comment : Est : 1 03.01.16 Reformat: Incorporate D205-641-011 KJ/RF JLM Est: J 06-07-25 As per DSI 9344 Est: K 06.11.17 Per K10003 Rev C KJ Est: L 07.01.12 Document Record fo opying bluefile rmv KJ Est Rev:M 08-08-12 now @ chg 006 ([19418) DD verified by: **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: OCUMENT CONTROL 1.0 DC Comment: DOCUMENT CONTROL Create White labels only per PPP K10003 **CHG 006** PACKAGING 1 ACKAGING RESOURCE #1 2.0 Comment: PACKAGING RESOURCE #1 Pick Packing Kit 3.0 D2570 ushing Comment: Qty.: 24.0000 Each(s)/Unit Total: 144)000 Each(s) Bushing Pick: Qtv Description Part Number 24 D2570 Bushing D2571

Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0 00 Each(s)

Saddle, Fwd, Out
Pick:

Qty Part Number Description 1 D2571 Saddle 3atch 42359



Each

ay, 30/09/2008 8:55:57 AM & Lecoca Pr cess Sheet Drawing Name: SADDLE KIT mer: CU-DAR001 Dart Helicopters Services Part Number: K10003 ob Number: 42352 ab Number: Description: Seq. #: Machine Or Operation: lle, Fwd In 205 5.0 D2572 6.00(Each(s) 1.0000 Each(s)/Unit Total: Comment: Qtv.: Saddle, Fwd, In Pick: Description Batch Part Number Qty 08/12/01/66 Saddle D2572 dle. Aft Out 205 D2573 6.00) Each(s) 1.0000 Each(s)/Unit Total: Comment: Qty.: Saddle, Aft, Out Pick: Description Batch Qtv Part Number Saddle D2574 7.0 1.0000 Each(s)/Unit Total: 6.0(0 Each(s) Comment: Qty.: Saddle, Aft, In Pick: Description Part Number Qty Saddle D2574 1 Assembly, 205 GHV D27361 8.0 1.0000 Each(s)/Unit Total: 6.0 0 Each(s) Comment: Qty.: Lug Assembly Pick: Description **3atch** Part Number Qty D2736-1 Bracket 1 g Assembly, 205 GHW D27363 6.0)0 Each(s) \$ 397233 Lp 1.0000 Each(s)/Unit Total: Comment: Qty.: 14 PUS/17 Lug Assembly Pick: 08/10/61/60 Description Part Number Qty D2736-3 Bracket

Qty

16

Part Number

AN4-6A

Descriptio

Bolt

Batch

day, 30/09/2008 8:55:57 AM Pr cess Sheet ine Lecocq Drawing Name: SADDLE KIT romer: CU-DAR001 Dart Helicopters Services Part Number: K10003 Job Number: 42352 Job Number: Description: Machine Or Operation: Seq. #: AN446A 15.0 24.0 | 0 Each(s) 4.0000 Each(s)/Unit Total: Comment: Qty.: Bolt Pick: 1108246 Description Part Number Qty AN4-46A 4 AN451A 48.(00 Each(s) 8.0000 Each(s)/Unit Total: Comment: Qty.: Bolt Pick: Description Part Number Qty Bolt AN4-51A 8 17.0 AN612A 48 000 Each(s) Total: 8.0000 Each(s)/Unit Comment: Qty.: Bolt Pick: Description Qty Part Number Bolt AN6-12A AN960JD416 18.0 32.0000 Each(s)/Unit Total: 1 2.0000 Each(s) Comment: Qty.: Washer Pick: 08/101 A Description Part Number Qty Washer AN960JD416 32 Washer AN960JD616 19.0 3.0000 Each(s) 8.0000 Each(s)/Unit Total: Comment: Qty.: Washer Pick: Description Batch Part Number Qty Washer AN960JD616 8

sday, 30/09/2008 8:55:57 AM ulie Lecoca rocess Sheet stomer: CU-DAR001 Dart Helicopters Services Drawing Name: SADDLE KIT Job Number: 42352 Part Number: K10003 Job Number: Seq. #: Machine Or Operation: Description: MS21042L4 20.0 Comment: Qty.: 29.0000 Each(s)/Unit Total: 174. 000 Each(s) Nut Pick: Qty Part Number Description Batch 29 MS21042L4 Nut (or MS2104: 4) 21.0 D3407045 Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.00 0 Each(s) Tow Ring batch: D34561 Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.00) Each(s) Washer 10 40285 batch: 23.0 MS210434 Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.00) Each(s) Nut M109166 batch: D34175 Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.00) Each(s) Washer 41060 x batch: D38121 Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.00) Each(s) Washer OF 111/28 EF batch:

.sday, 30/09/2008 8:55:57 AM ulie Lecoca

stomer: CU-DAR001 Dart Helicopters Services

P ocess Sheet

Drawing Name: SADDLE KIT

Job Number: 42352

Part Number: K10003

Job Number:



Seq. #: Machine Or Operation:

26.0

Description:

PECT 100% KITS FOR COMPLETENESS

Comment: INSPECT KITS 100% FOR COMPLETENESS

27.0

PACKAGING 1

CKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

28.0 QC21

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-12-11